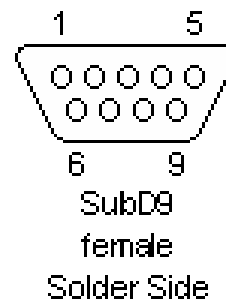
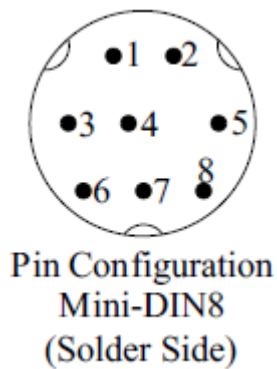


KB Name	Mitsubishi serial cable		
Type	KB		
Since revision	5.5		
KB Number	KB-0036	Build	2
Mod date	10. Dec. 2009		

Mitsubishi serial cable

The serial link between a Mitsubishi FX PLC and the eWON is a RS-422 connection.
The FX PLC connector is a Mini-DIN8 connector.



FX PLC Mini-DIN8 (male)		eWON SubD9 (female)	
RX-	1	8	TX-
RX+	2	3	TX+
GND	3	5	GND
TX-	4	7	RX-
TX+	7	2	RX+