

KB Name	Schneider M340		
Туре	Communications tests		
Since revision			
KB Number	KB-00xx	Build	6
Mod date	3. Aug. 2010		

Schneider M340

Communications tests

1 Schneider M340

Tests made on M340 (provided by EFA).

Power: CPS2010

CPU: P3420102 (CanOpen + Serial)

Ethernet: NOE0100

PLC bus	
Bus: 0 BMX P34 20102 02.10 🔽	

Software used: UnityProS (evaluation period of 21 days)





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1.1 Ethernet link

The Ethernet plug is an RJ45 marked with a green arrow.

Device was received with the IP: 192.0.0.242

First connection was made with this address.

Software used: UnityProS

On Unity, goes on menu

PLC->Set Address		
Set Address		? 🛛
✓ PLC Address 192.0.0.242	Simulator Address 192.0.0.242	Bandwidth Test Connection
Media TCPIP	Media TCPIP	ОК
Communication Parameters	Communication Parameters	Cancel
Speed rate auto-adaptation at the end of dow	wnload	Help

And copy the program on Unity (Upload Project).

1.1.1 Ethernet Remote Maintenance

Test made with Talk2M Free : routing through an eWON2005 on Internet on WAN : OK





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1.2 Serial link

The serial connector is a RJ45 plug (marked with a black arrow).

[]]
	1 RXD
11 1	2 TXD
	3 RTS
	4 D1
5	5 D0
╣┶ ┋_─┤ ┃	6 CTS
	7 Power Supply
	8 Common
╟╼╾╌╼┲╴┥	Shielding

RJ45	eWON-DB	
4 (D1)		3 (A+)
5 (D0)		8 (B-)
8		5

Modbus RTU (RS485) configuration of the M340:

Project Browser 🛛 🔀			
Es Structural view			
M340_EWON	SerialPort	10 Configuration	
	🛯 🖾 Channel 0		Transmission speed
		l type	19200 bits/s 🔹
(P) (P) : BMX CPS 2000		Siave 💌	Delau between frames
🖃 👘 0 : BMX P34 20102		Master	
CANopen		Number of retries	J♥ Derault 2 ms
SerialPort			Data Stop
2		Answerdelay 1 X 10 ms	C ASCII (7 bits)
3 : BMX NOE 0100.2		Slave	RTU (8 bits) C 2 bits
R 3: CANopen		Slave number	Parity
Derived Data Types			€ Even C Odd C None
Derived FB Types			RTS/CTS delay
😑 🛁 🖓 Variables & FB instances			
Elementary Variables		Physical line Signals	
Derived Variables		C BS232 C BX/TX	
		G BS485	
Derived EB Instances		RTS/CTS	
Motion		C BTS/CTS+	
Communication	Eunction:	DTR/DSR/DCD	
Networks	Modbus link		
EWON_TEST			
😑 — 🔄 Program	Task:		
Tasks	MAST 💌		
🖃 🔄 MAST			
Sections	1 P 0.0 - SorialPort		
SR Sections	Contrainent		

Goes on the SerialPort configuration of the M340 and set the ModbusRTU parameters to what you need:

Function	Modbus link	
Туре	Slave	
Slave number	2 (for example)	

Build and download the project to use your new settings.

Test your settings by polling Modbus tag (ex: 40001) from an eWON.





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1.2.1 Serial Remote Maintenance

As the M340 is Modbus, Serial Remote Maintenance will be done with the Modbus gateway (ModbusTCP \rightarrow ModbusRTU) functionality of the eWON.



Set Address			? 🛛
✓ PLC Address 2 Media	Simulator Address 192.0.0.242 Media	」	Bandwidth Test Connection
MODBUS01	TCPIP	•	ОК
Communication Parameters		Communication Parameters	Cancel
Speed rate auto-adaptation at the end of dov	wnload		Help





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2 Remote Maintenance tests

2.1 Ethernet link with M340

eWON2005 Internet on LAN	eCatcher Free	ОК
eWON2005 Internet on ISDN	eCatcher Free	ОК
eWON2101 Internet on EDGE	eCatcher Free	OK (*)
eWON2101 Internet on GPRS	eCatcher Free	OK (*)

2.2 Serial link with M340

eWON2005 Internet on ISDN	eVCOM + eCatcher Free	ОК
eWON2101 Internet on EDGE	eVCOM + eCatcher Free	ОК
eWON2005 Internet on GPRS	eVCOM + eCatcher Free	ОК

(*) I've encountered some connection errors/retries.

Then I increased the TimeOut to 10sec (default is 3sec) and the communication was more reliable.

Set Address		? 🗙
✓ PLC Address	Simulator Address	Bandwidth
192.0.0.242 ✓ Image: Communication Parameters Image: Communication Parameters Image: Communication Parameters Image: Communication Parameters Image: Communication Parameters	PLC Communication Parameters Request failure recovery Number of tries: 2 Timeout (ms): 10000	OK Cancel Help
	Speed at 115 KBds Driver Settings OK Cancel Help	

