

Connect a 4-20mA Sensor

To the Flexy FLX 3401 Extension Card

SOLUTION SHEET

KB-0240-00 1.2 en-US ENGLISH

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Table of Contents

Page

1	Preface	3
1.1	About This Document	3
1.2	Document History	3
1.3	Related Documents	3
1.4	Trademark Information	3
2	Introduction.....	4
3	Required Material	5
4	Transformation.....	6
4.1	Wire Diagram	6
4.2	Convert 4-20mA Signal into 0-10V.....	6
5	Explanation of Conversion and Resistor Values	8
5.1	AI (Analog Input) Specifications of the FLX 3401	8
5.2	4-20mA Specifications.....	8
5.3	Current Input Conversion	8
5.4	Resistor Correction.....	8

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1 Preface

1.1 About This Document

This present document explains how to use a 4-20mA sensor with a Flexy FLX 3401 IO extension card.

For additional related documentation and file downloads, please visit www.ewon.biz/support.

1.2 Document History

Version	Date	Description
1.0	2015-07-10	First release
1.1	2015-11-02	General improvement
1.2	2019-06-12	Changed: Template

1.3 Related Documents

Document	Author	Document ID
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1.4 Trademark Information

Ewon® is a registered trademark of HMS Industrial Networks SA. All other trademarks mentioned in this document are the property of their respective holders.

2 Introduction

The FLX 3401 IO extension card has been designed to connect 0-10V sensors.

However, through additional wiring and a resistor, you can also connect your 4-20mA sensors to this extension card.

3 Required Material

You need the following equipment to modify the extension card:

- 4 resistors of [330R, 0.5W](#) with a good precision, like for example a tolerance of 0.1%
- We recommend the use of terminal block like to ease the assembly such as:
 - [Phoenix Contact](#)



Fig. 1 Phoenix Contact® terminal block

- Weidmüller® Rectifier module: [RSX Loetst. LP](#) (Reference 329761001)

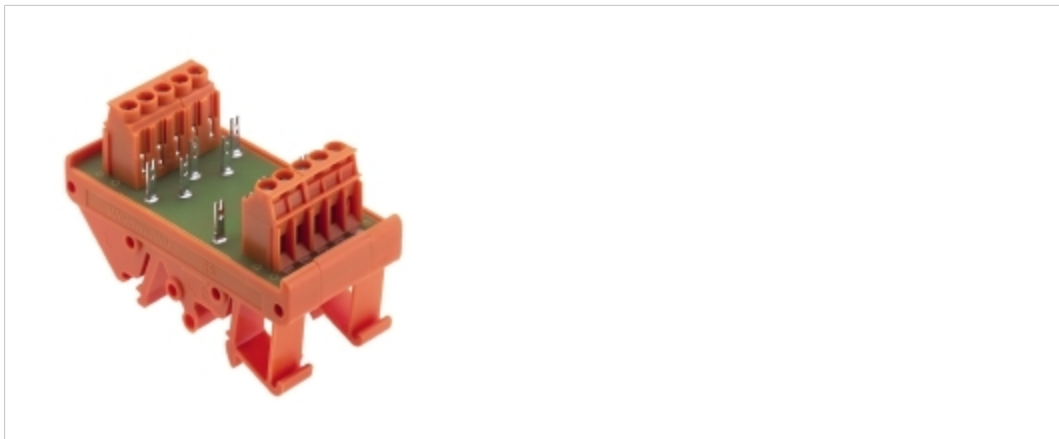


Fig. 2 Weidmüller® Rectifier module

4 Transformation

4.1 Wire Diagram

To connect your 4-20mA sensor to the Flexy FLX 3401 extension card, you must perform the following wiring:

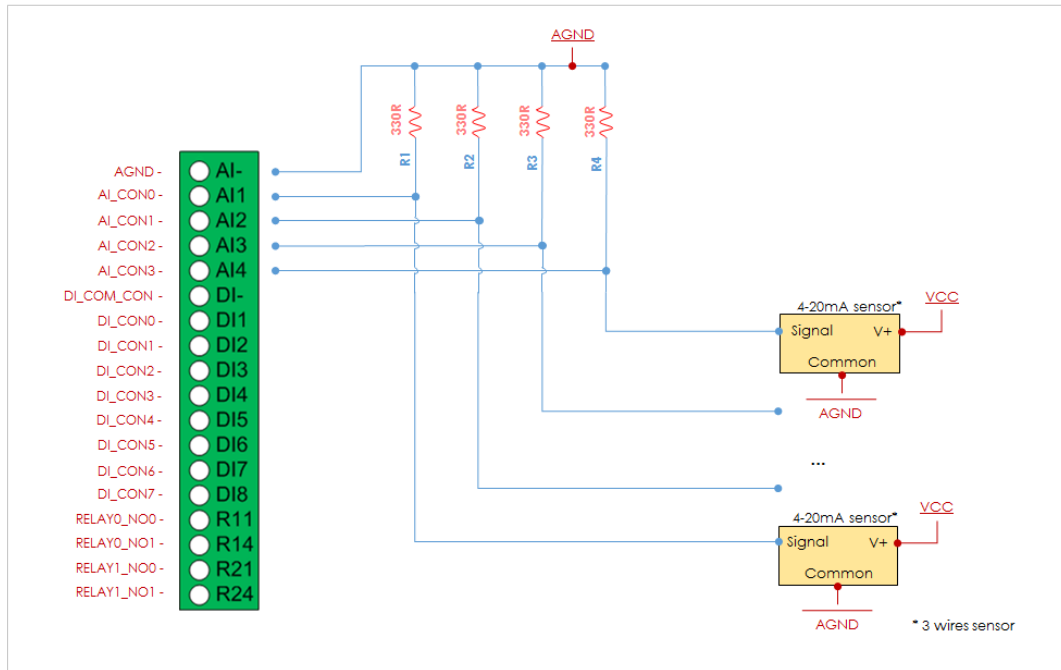


Fig. 3 4-20mA wire diagram

4.2 Convert 4-20mA Signal into 0-10V

We suggest using a resistor of 330 Ohm that would need you to apply a conversion factor of $20/43118$ when you configure your tag in the "Tag Setup" web page of your Ewon.

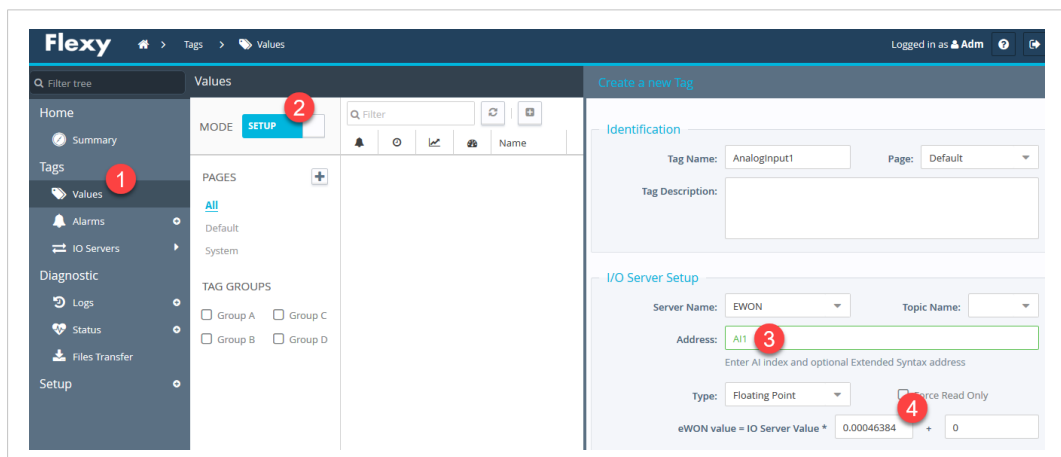


Fig. 4 Conversion factor on tag setup

The Ewon tag "AnalogInput1" reflects the 4-20mA input value.

If you need to apply an additional conversion, you can add this extra conversion on top of the existing one.

For example: if you have a 0-50°C sensor where 4mA = 0°C and 20mA = 50°C, you would need to apply the following factor and offset inside the Ewon tag configuration:

- Offset = -12.4
- Factor = $3.125 * (20/43118) = 0.0014495$

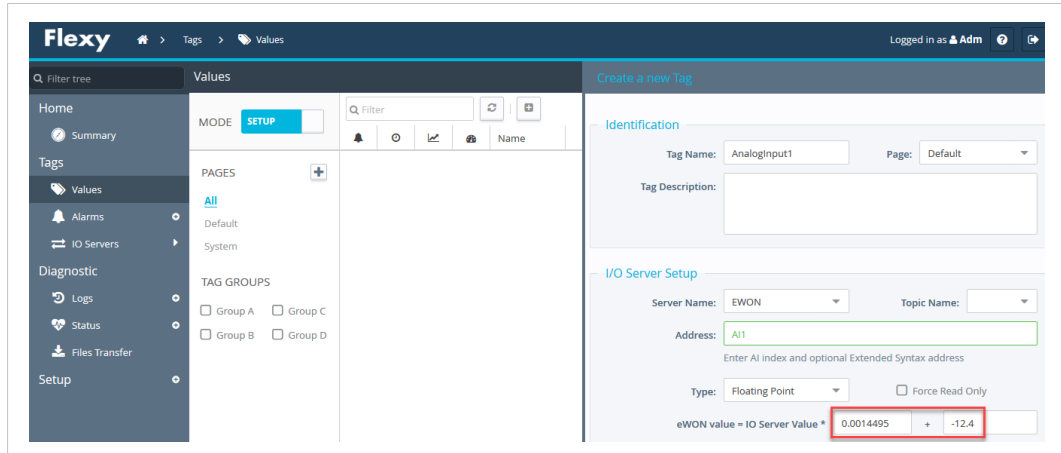


Fig. 5 Multiple conversions

5 Explanation of Conversion and Resistor Values

The following section explains why we suggest to use a resistor value of 330 Ohm.

5.1 AI (Analog Input) Specifications of the FLX 3401

The generic specifications of the FLX3401 extension card are:

- Precision = 16 bit;
- Input range = 0 to 10V (absolute max. -0,6 to +12 VDC);
- Firmware coding: 0 to $2^{16}-1$ (65536 points);
- Over-voltage protected;
- Sampling rate 4sps;
- Maximum gain error = 0,4% (= 262 points);
- Input impedance = 106k;

5.2 4-20mA Specifications

The typical impedance of a 4-20mA Analog Input is 200 to 600R.

The typical output voltage of 4-20mA sensors are:

	200R	300R	500R	600R
4 mA	0,8V	1,2V	2V	2,4V
20 mA	3V	6V	10V	12V

5.3 Current Input Conversion

As the table here above indicates, with a resistor of 500R, all the voltage range of the Analog Voltage Input is used (from 2V to 10V = 80%).

The best suited resistor would be: 500R 0,5W.

At 20mA, 0,2W is dissipated in the resistor (RI^2).

Small, low voltage and/or low power sensors are not always capable to have a 10V output at 20mA.

It is better to use, for example, a 330R resistor to make the conversion. This uses only ~50 % of the whole voltage range.

However, this still represents more than 30,000 points due to the 16 bit ADC, which is more than enough to control a sensor.

To avoid too much precision lost in the resistor, be careful to choose high precision resistors (e. g.: with a tolerance of 0,1%).

Example: 330R 0.5W 0.1%

5.4 Resistor Correction

The resistor, which we use inside the wiring for the 4-20mA conversion, is added in parallel to the already existing 106K input impedance of the 0-10V Analog Input.

During the factor and offset calculation needed for the Ewon tag setup, we need to take following global impedance into consideration:

Conversion resistor [Ω] (R)	Global Input impedance [Ω] = 1/ (1/106000 + 1/R)
300	299,15
330	328,98
500	497,65
600	596,62

